



Envirogreen Technologies Ltd.

803 Highway 212 S  
P.O. Box 909  
Laurel, MT 59044-0909

406-628-5200  
chsinc.com

February 24, 2011

Office of Enforcement and Compliance Assurance  
Office of Federal Activities, International Compliance Assurance Division (2254A)  
Environmental Protection Agency  
1200 Pennsylvania Avenue, NW  
Washington, DC 20460

RE: Annual Export of Hazardous Waste Report (AOC No. 1061/7E/10)

Dear Sirs:

Please find attached a report summarizing the hazardous waste streams exported by the CHS Laurel Refinery (Refinery) in 2010 (in accordance with 40 CFR 262.56). The Refinery continues to utilize centrifuge equipment to reduce the volume and toxicity of these waste streams and return usable oil to the refining process.

In accordance with 40 CFR 262.56, I certify under penalty of law that I have personally examined and am familiar with the information submitted in this and all attached documents, and that based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate, and complete. I am aware that there are significant penalties for submitting false information including the possibility of fine and imprisonment.

Sincerely,

*Patrick B. Kimmet*

Patrick B. Kimmet  
Refinery Manager

1 Waste Petroleum Refinery Oil/Water/Sediment Residue from the Petroleum Refining Industry

cc: Mr. Mark Hall, Montana Department of Environmental Quality

F037 - Class 9 UN3177

Shipments 3

Total 74,516 Lbs

received  
5011 3/7/11



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**: Enforcement and Com**

ailstop: 2254A

partment:

ailcode:

i Condition

S POSTAL



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Box Highway 212  
P.O. Box 909  
Laurel, MT 59044-0909

*Scott*

Office of Enforcement and Compliance Assurance  
Office of Federal Activities, International  
Compliance Assurance Division (2254A)  
Environmental Protection Agency  
1200 Pennsylvania Ave NW  
Washington, DC 20460



# Envirogreen Technologies Ltd.

Hazardous Waste Solid, N.O.S.  
F037 - Class 9, UN3077,  
Shipments  
Total

**United States Environmental Protection Agency**  
**Annual Export Report**  
**For**

Hazardous Waste Solid, N.O.S.  
F037 - Class 9, UN3077,  
Shipments  
Total

**CHS Inc. Laurel MT. Refinery**  
**Box 909, 803 Highway 212 South,**  
**Laurel MT 59044**

As per requirements set forth in the US EPA Acknowledgment of consent No. 1061/7E/10 the following information will summarize Export/import of hazardous waste activities from January 1, 2010 to December 31, 2010.

Hazardous Waste Solid, N.O.S.  
F037 - Class 9, UN3077,  
Shipments  
Total

**Shipping Site Address**      **EPA ID# MTD 00628083**  
**Box 909, 803 Highway 212 South Laurel MT 59044**

Hazardous Waste Solid, N.O.S.  
F037 - Class 9, UN3077,  
Shipments  
Total

**Consignee Site Address**      **PS13075 (2)**  
**Envirogreen Technologies Ltd.**  
**LELA Lot 401, Similco Mine Site**  
**Princeton, B.C.**  
**Canada, V0X 1W0**

**Notice Number**      **523984**

Hazardous Waste Solid, N.O.S.  
F037 - Class 9, UN3077,  
Shipments  
Total

**Primary Transporter**      **MP environmental Services Inc**  
**WAD 061672812**

## **Hazardous Waste Received for Thermal Treatment**

- Waste Petroleum Refinery Oil/Water/Sludge Residue from the Petroleum Refining Industry.**  
**Hazardous Waste, Solid, N.O.S.**  
**F037 - Class 9, UN3077,**  
**Shipments**      **3**  
**Total**      **74,516 Lbs.**



# Envirogreen Technologies Ltd.

- 2     **Petroleum Refinery Secondary Emulsified Oil/Water/Solids/Separation Sludge**  
Hazardous Waste, Solid, N.O.S.  
F038 – Class 9, UN3077,  
Shipments:            1  
Totals:                23,215 Lbs
- 3     **Petroleum Refinery Slop Oil Emulsion Solids**  
Hazardous Waste, Solid, N.O.S.  
K049 – Class 9, UN3077,  
Shipments:            3  
Totals:                69,115 Lbs
- 4     **API Separator Sludge From Petroleum Refining Industry**  
Hazardous Waste, Solid, N.O.S.  
K051 – Class 9, UN3077,  
Shipments:            4  
Totals:                101,479 Lbs

268325 P/11

Dated this 31<sup>st</sup> day of January 2011

John J Cullen

for



## US Report

## 2010 Activity

CHS Inc.

P.O Box 909

CHS Inc.

Load Count	RCRA Waste Code	Tonnes	US Tons	Pounds
3	F037	33.80	37.26	74,516
1	F038	10.53	11.61	23,215
3	K049	31.35	34.56	69,115
4	K051	46.03	50.74	101,479
<b>TOTALS:</b>	<b>11</b>	<b>121.71</b>	<b>134.16</b>	<b>268,325</b>

## RCRA Waste Code F037

Invoice No	US Manifest	CA Manifest No	Date	Weigh Scale Ticket	RCRA Waste Code	Tonnes	US Tons	Pounds
5337	004027428	BG41239-4	08/11/2010	021078	F037	11.96	13.18	26,367
	000107750	BG41238-6	11/11/2010	021096	F037	11.38	12.54	25,089
5345	000107786	BG41237-8	11/11/2010	021098	F037	10.46	11.53	23,060

## RCRA Waste Code F038

Invoice No	US Manifest	CA Manifest No	Date	Weigh Scale Ticket	RCRA Waste Code	Tonnes	US Tons	Pounds
5353	000107791	BG41241-0	18/11/2010	021136	F038	10.53	11.61	23,215

## RCRA Waste Code K049

Invoice No	US Manifest	CA Manifest No	Date	Weigh Scale Ticket	RCRA Waste Code	Tonnes	US Tons	Pounds
5353	000107761	BG41245-1	18/11/2010	021137	K049	10.30	11.35	22,708
	000107793	BG41244-4	19/11/2010	021139	K049	11.01	12.14	24,273
5396	000107760	BG41243-6	25/11/2010	021147	K049	10.04	11.07	22,134

## RCRA Waste Code K051

Invoice No	US Manifest	CA Manifest No	Date	Weigh Scale Ticket	RCRA Waste Code	Tonnes	US Tons	Pounds
5345	000107787	BG41251-9	11/11/2010	021097	K051	11.56	12.74	25,485
	000107789	BG41248-5	16/11/2010	021108	K051	11.87	13.08	26,169
	000107788	BG41246-9	16/11/2010	021109	K051	11.24	12.39	24,780

